



## The Risks and Potential of AI in Education

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**ABSTRACT:** Artificial intelligence (AI) is revolutionizing the delivery and perception of education in the modern era. This study delves into the potential and risks associated with integrating AI into education, focusing on its advantages in customizing learning, enhancing educational quality, and broadening global access. AI's adaptive systems allow for personalized learning plans tailored to individual student needs, leading to improved academic outcomes. Furthermore, AI streamlines administrative processes and increases educational opportunities for underserved and resource-constrained communities. Despite these benefits, integrating AI into education poses significant challenges, such as privacy issues, access disparities, and reliance on technology. Concerns about student data privacy breaches and the lack of AI literacy among educators raise ethical questions about AI governance. Additionally, variations in technological capabilities among countries and institutions exacerbate existing educational inequalities. The use of this methodology is justified by the complexity of the topic and the diversity of the literature covering it. The main goal is to create a clear understanding of the impact of AI in education, based on reliable scientific sources. This study highlights the importance of adopting balanced approaches and responsible policies to ensure the ethical and effective integration of AI in education. Prioritizing staff training, infrastructure development, and privacy safeguards is essential for mitigating risks associated with AI. Ultimately, AI offers unprecedented possibilities for reshaping global education, provided that challenges are addressed thoughtfully with ethical and regulatory considerations.

**KEYWORDS:** Artificial Intelligence, education, technology, transformation of education.

### INTRODUCTION

The rapid advancement of AI is reshaping multiple industries, including education. By 2030, the global AI market in education is projected to reach billions of dollars, highlighting its increasing role in shaping teaching methodologies and learning experiences. In the 21<sup>st</sup> century, AI is transforming all aspects of daily life, including how we learn and teach others. Education, as one of the main pillars of social and economic development, is experiencing a radical transformation driven by advanced technologies such as AI. Education is becoming more flexible, inclusive, and personalized (Kramer & Jafarian, 2024). For example, adaptive learning systems can be tailored to the specific needs of each student, helping to improve educational outcomes and create learning experiences that respect the individual pace of each student. This process of personalization is essential to solving traditional problems in education, such as the uniform treatment of students in heterogeneous classes (Kramer & Jafarian, 2024).

AI also has the potential to solve global challenges of access to education. In many areas of the world, especially rural and underdeveloped ones, the lack of resources and qualified teaching staff is a common problem. AI offers automated and affordable solutions, such as virtual tutors and online tools, helping to improve educational equity globally (Ng et al., 2024).

However, the benefits of AI do not come without challenges. The widespread use of AI in education brings with it concerns about the privacy of student data and its ethical use. For example, adaptive systems rely heavily on detailed analysis of student learning behaviours, which can result in the misuse of personal data if not managed properly (Anding, 2024). Access to AI also depends on technological resources and infrastructure, further widening the gap between developed and developing countries. Another important challenge relates to the potential of AI to reduce human interaction in the learning process. While automated tutors and AI platforms are effective in many aspects, they cannot completely replace the empathetic teaching and emotional support that a teacher can provide.

Despite the growing body of research on AI integration in education, several gaps remain unaddressed. Existing studies primarily focus on AI's role in personalized learning, automation of assessments, and data-driven decision-making; however, limited research explores the long-term psychological and cognitive effects of AI on student motivation, creativity, and independent thinking (Ng et al., 2024). While prior research has explored the benefits of AI in education, limited studies comprehensively assess both its

advantages and risks, particularly in terms of ethical concerns, data privacy, and its impact on human interactions in learning. This study seeks to bridge this gap by offering a holistic evaluation of AI's role in education.

AI is transforming the way education is delivered globally. In particular, it explores how AI helps improve the quality of education, through the personalization of teaching and the automation of assessment processes, while also addressing the potential risks associated with privacy, technological inequalities, and technology addiction (Kramer & Jafarian, 2024). Why is AI important for education? The answer lies in its ability to meet diverse learning needs, creating equal opportunities for all students.

The integration of AI into education has important global implications. In an increasingly interconnected world, AI technologies help to reduce the educational gap by enabling even the most isolated communities to have access to quality education. However, while these benefits are great, risks such as technological inequalities and privacy concerns require careful attention and solutions (Anding, 2024). Despite the increasing adoption of AI in education, there is a lack of holistic research analyzing AI's influence across different levels of education primary, secondary, and higher education. Most existing studies focus on AI's role in higher education and its applications in personalized learning, assessment automation, and student engagement (Ng et al., 2024). However, research on AI's impact in primary and secondary education remains limited, particularly in how AI-powered learning tools affect early cognitive development, social interactions, and foundational skill acquisition (Chan, 2023). This study aims to examine the impact of AI on education, analysing its potential to improve the quality of education, address existing challenges, and present a comprehensive picture of the risks and opportunities that this technology offers.

### LITERATURE REVIEW

This section provides an overview of the literature on AI in education, highlighting its rapid growth, global disparities in implementation, and significant impact on teaching and learning. It discusses the advantages of AI, including personalized learning, improved efficiency, and enhanced accessibility, as well as the challenges related to data privacy, inequality, ethical considerations, and the importance of integrating AI in a balanced manner.

#### *Historical Context and Current Developments*

The adoption of AI in education systems is relatively new, however, it has grown exponentially over the past decade. Technologies such as AI-powered learning cognitive tutors, learning assessment tools, and personalization systems have been widely adopted. For example, AI has been used to improve reading skills and increase student engagement through personalized approaches (Bacayan, 2024). Such developments demonstrate that AI is not just a passing trend, but an essential component of modern education.

AI is deeply involved in the transformation of education, bringing innovations that change the way we learn and teach others. Contemporary literature emphasizes the role of AI not only as a technological tool but also as a force that has the potential to change traditional structures of education.

The adoption of AI in education varies significantly between developed and developing regions, influenced by technological infrastructure, government policies, and economic resources. Developed nations such as the United States, China, South Korea, and European countries have led AI-powered learning education initiatives, investing in national AI education policies and AI research programs. The United States has integrated AI into K-12 and higher education through platforms like Khan Academy AI Tutor and AI-enhanced Learning Management Systems (LMS) such as Canvas and Blackboard (Salimi & Hajinia, 2024). China has established nationwide AI-powered classrooms, with companies like Squirrel AI and iFlytek deploying AI-powered learning adaptive learning solutions in schools (Yang & Wang, 2023). South Korea and Singapore have implemented AI-powered learning teacher training programs, focusing on AI literacy in pedagogy and data-driven student performance tracking (Tirpan, 2024).

#### *Using AI in Education and Challenges and Issues of AI in Education*

One of the main advantages of AI is its ability to personalize the learning experience. Adaptive learning systems, which use advanced analytics to identify individual student needs, have been developed to create personalized learning plans such as AI algorithms have been used to identify students' weaknesses in subjects such as mathematics and languages, helping them focus on the areas where they need the most improvement (Tan et al., 2024).

Additionally, AI-based cognitive tutors provide 24/7 support to students, giving them access to immediate, personalized help. These tutors have shown significant improvements in the educational outcomes of students, especially those with special needs. The Technological Pedagogical Content Knowledge (TPACK) Model provides a framework for understanding how AI integrates with pedagogy and subject matter to enhance teaching and learning. AI tools contribute to Technological Knowledge (TK) by offering automated assessments, adaptive learning platforms, and AI-powered learning content recommendations, which support teachers in tailoring instruction to individual student needs. Additionally, AI strengthens Pedagogical Knowledge (PK) by enabling data-driven insights on student progress, allowing educators to modify instructional strategies based on real-time performance analytics (Celik, 2023). In the realm of Content Knowledge (CK), AI facilitates subject-specific learning by providing personalized resources, such as AI-powered tutoring in mathematics, language learning, and science (Ng et al., 2024). However, for successful integration, teachers must develop TPACK, ensuring they can effectively merge AI-powered learning innovations with traditional teaching

methodologies. Research highlights the need for comprehensive AI training programs that equip educators with AI literacy and implementation strategies, aligning with the TPACK model to optimize teaching effectiveness (Chan, 2023). Thus, AI, when integrated within the TPACK framework, enhances instructional design, student engagement, and knowledge retention, contributing to more efficient and personalized education systems. Automation of assessment processes is another important contribution of AI to education. Technologies such as natural language processing (NLP) have been used to automatically grade essays and assignments, reducing the time teachers have to spend on these processes and ensuring that the assessment is more objective and consistent (Cheng et al., 2024). For example, AI platforms can analyze student writing and provide personalized recommendations for improvement.

One of the biggest concerns related to the use of AI in education is the protection of students' data. To function effectively, AI systems rely on a large amount of data, which includes students' personal and academic data. According to a study, a significant portion of teachers and school administrators lack the knowledge to manage this data ethically and securely (Erdemir & Coşkun, 2024). This knowledge gap creates a significant risk for the misuse or disclosure of personal data. To address these concerns, experts have proposed developing clear and detailed policies for data protection and training staff on the ethical use of AI.

The rapid advancement of AI in education has significantly transformed teaching methodologies, student engagement, and administrative processes. AI-powered tools such as adaptive learning platforms, automated assessment systems, and AI-enhanced learning management systems are increasingly used to enhance personalized learning experiences (Mazher, 2022). AI-powered learning tutoring systems, including Carnegie Learning and Squirrel AI, provide personalized instruction by adapting learning content based on student performance, improving engagement and retention (Mazher, 2022). NLP tools such as ChatGPT, Grammarly, and Turnitin assist students and educators by offering automated writing support, grammar correction, and plagiarism detection, ensuring academic integrity (Celik, 2023; Pratiwi et al., 2023). Furthermore, automated grading systems like Gradescope and LightSide Labs help reduce educators' workload by efficiently evaluating written assignments and providing instant feedback (Venkateswaran & Ayasrah, 2024).

AI-powered learning management systems (LMS) such as Canvas and Blackboard leverage AI-powered learning predictive analytics to monitor student progress and recommend learning resources, making education more data-driven and personalized (Chan, 2023; Haleem et al., 2022). Additionally, adaptive learning platforms like DreamBox and Knewton tailor instructional content to individual learning paces, reinforcing student comprehension through personalized lesson adjustments (Grassini, 2023; Ng et al., 2024). Beyond personalization, AI has significantly improved accessibility in education through AI-powered assistive tools like Microsoft Immersive Reader, Google Read & Write, and Otter.ai, which provide text-to-speech and speech-to-text features to support students with disabilities (Owan et al., 2023; Al-Zahrani, 2024). However, while AI enhances learning, it also presents challenges, including data privacy concerns, ethical considerations, and the risk of over-reliance on technology, necessitating the implementation of strong regulatory frameworks and teacher training programs (Schiff, 2022).

Another important problem is the inequality in access to AI technologies. For many schools and educational institutions in developing countries, lack of financial resources and limited technological infrastructure constitute serious obstacles to the adoption of AI (Rasulberdiyeva, 2024). This inequality creates a deep gap between institutions that have access to advanced technology and those that rely on traditional teaching methods.

### ***Similar Studies on the Risks and Potential of AI in Education***

Tan et al. (2024) and Cheng and Ling (2024) conducted a systematic review of the role of AI in teacher professional development and teaching improvement. They found that AI enables personalization of learning and helps reduce teacher workload through tools for automating planning and assessment. Through a case study, they revealed that increased student engagement through AI-based personalized tutoring. Meanwhile, Abbas (2024) examined how AI helps transform education, emphasizing the importance of combining technological innovation with traditional pedagogical approaches. It highlights the potential of AI to create more inclusive and effective learning environments. Similarly, the results of the study by Orhani (2024) show a significant improvement in students' performance in solving mathematical tasks, demonstrating the ability of the AI system to effectively adapt to the needs of each student. This personalized technology is hoped to contribute to increasing students' motivation and interest in learning mathematics, helping to develop a suitable and efficient learning environment for each student.

Erdemir and Coşkun (2024) explored the ethical and privacy challenges associated with the use of AI technologies in education. They noted the lack of knowledge and skills to manage student data ethically, as well as the risks of misuse of AI systems. Meanwhile, Chris et al., (2024) analysed the challenges of integrating generative AI, such as ChatGPT, in education. According to them, the use of these technologies creates opportunities to personalize the learning process, but at the same time increases the risks of violating academic integrity and creating technological dependence.

On the other hand, Agha (2024) investigated the impact of using AI-powered learning tools to prevent academic fraud in higher education. The study shows that while AI can be used to increase transparency, there is an urgent need to regulate its use to maintain academic ethics. Meanwhile, Pavone et al. (2024) analysed the use of AI in medical training and education. They found that while AI improves access to advanced learning resources, the use of outdated datasets can create risks for inaccurate information.

Perspectives on the balanced use of AI in education explored by Uttich et al., (2024), offered an innovative approach to assess the impact of AI on assessment processes and student development. The study suggests a careful use of AI to combine technological efficiency with traditional assessment approaches. Meanwhile, Dietrich, Laskov, and Lupu (2024) examined the security challenges associated with the use of large language models in education. According to them, these challenges require the development of responsible policies to protect the security and integrity of educational systems.

AI impacts education differently across various learning levels. In primary and secondary education, AI enhances personalized learning, early literacy, and adaptive tutoring, helping students progress at individualized paces (Ng et al., 2024). In higher education, AI supports academic research, skill-building, and integrity monitoring, with tools like automated plagiarism detection and AI-powered learning platforms (Salimi & Hajinia, 2024). In vocational and technical education, AI enables hands-on simulations, career guidance, and AI-powered learning technical training, improving workforce readiness (Chan, 2023). AI also plays a critical role in special education, offering speech-to-text, assistive reading tools, and AI-powered autism support, increasing learning accessibility for students with disabilities (Yang & Wang, 2023). While AI enhances learning efficiency and accessibility, concerns over digital equity, ethical AI use, and teacher-student engagement require further research to ensure responsible AI integration across all education levels.

### ***Research Methods***

As a theoretical analysis and literature review, this study primarily focuses on collecting, selecting, and analysing secondary sources to evaluate the impact of AI on educational processes. This study employs a systematic literature review methodology, adhering to the PRISMA (Preferred Reporting Items for Systematic Reviews and Meta-Analyses) framework to ensure a rigorous selection, synthesis, and analysis of existing research on AI in education. Given the complexity of AI's role in education and the diversity of available literature, this systematic approach allows for a comprehensive understanding of AI's benefits, challenges, and emerging trends. To ensure a structured and transparent analysis of the literature, the PRISMA (Preferred Reporting Items for Systematic Reviews and Meta-Analyses) approach was followed in this study. PRISMA is a standard method for systematic reviews and is used to document in detail the process of selecting and analyzing scientific literature. The process includes four phases: identification, screening, eligibility, and inclusion. In the first phase, the identification phase, an extensive search was conducted in the main scientific databases, including Google Scholar, ScienceDirect, PubMed, and ResearchGate. Keywords such as "Artificial Intelligence in Education", "AI risks and opportunities", "personalized learning with AI" and "data privacy in education technology" were used. A total of 172 articles published between 2019–2024 were identified from this phase. The second phase included preliminary screening and elimination of duplicates. After filtering duplicate sources and reading titles and abstracts, 34 articles were excluded due to lack of relevance to the topic. After this, 138 articles remained for further analysis. Non-empirical studies, editorial opinions, and those that addressed AI outside the context of education were also excluded. During the third phase, the eligibility phase, 63 articles were analyzed in full text to assess whether they met the criteria for inclusion in the final review. Only those papers that had a clear research approach, a focus on education and AI, and that provided data or arguments on learning personalization, ethical challenges, and data privacy risks were considered. As a result, 39 articles were excluded due to lack of relevant content or scientific quality. In the final phase, the inclusion phase, a total of 24 articles were selected for the final analysis. These resources represent a combination of systematic studies, theoretical papers, and empirical research on the impact of artificial intelligence in education. The inclusion of these articles provides a comprehensive and balanced view of the potentials and challenges of AI in contemporary education systems. The research followed four key stages: identification, screening, eligibility, and inclusion. In the identification phase, relevant academic sources were collected through electronic database searches (e.g., Scopus, Web of Science, IEEE Xplore, Google Scholar) using keywords such as "AI in education," "adaptive learning," "machine learning in classrooms," and "AI ethics in education." The screening phase involved filtering sources based on title, abstract, and keywords, ensuring that only peer-reviewed journal articles, conference proceedings, and institutional reports published between 2015–2024 were considered. During the eligibility phase, full-text reviews were conducted to assess methodological rigor, relevance, and alignment with the study objectives, excluding studies that lacked an educational focus. Finally, in the inclusion phase, the selected studies comprised empirical research, theoretical discussions, and policy papers that provide insights into AI's role in personalized learning, assessments, teacher support, and ethical considerations. This structured methodology ensures that the study is based on reliable, high-quality sources, facilitating an objective and well-structured analysis of AI's evolving impact on education while contributing to theoretical discussions, policy recommendations, and future research directions.

This study employed thematic analysis to categorize and synthesize information from the selected literature, allowing for a structured examination of AI's role in education. A systematic coding process was conducted using an inductive approach, identifying recurring themes such as personalized learning, ethical concerns, and technological limitations. The selected articles were reviewed to determine key trends, benefits, and challenges, with a specific focus on how AI enhances educational processes while also presenting ethical risks. To ensure the accuracy and consistency of the analysis, data triangulation was used by cross-referencing multiple sources and validating findings against established AI education frameworks. Only peer-reviewed articles and high-impact studies were included, reducing the risk of bias and misinformation. Additionally, efforts were made to incorporate diverse perspectives by selecting research from different countries, institutions, and educational settings, ensuring a comprehensive and



globally relevant understanding of AI’s impact on education. By employing this rigorous thematic analysis approach, the study provides a balanced and evidence-based evaluation of AI’s role in shaping modern education.

RESULTS AND ANALYSIS

The results include identifying the main benefits, challenges, and risks of AI in education, as well as practical recommendations for its use.

The potential of AI in Education

The reviewed studies highlight several key benefits of AI in education, including personalized learning, automation of administrative processes, and improved access to education for isolated communities. AI-powered learning platforms enable adaptive learning experiences by analyzing student data and adjusting content to match individual learning paces and needs. For instance, Khan Academy AI and Carnegie Learning’s Cognitive Tutor provide real-time, AI-powered learning feedback, helping students strengthen their understanding of subjects through personalized exercises and step-by-step guidance (Ng et al., 2024). Similarly, IBM Watson Tutor utilizes machine learning algorithms to assess students’ strengths and weaknesses, offering tailored study plans that align with their progress (Salimi & Hajinia, 2024).

Beyond personalized learning, AI enhances efficiency in educational administration by automating grading, attendance tracking, and course recommendations. Tools like Gradescope use AI-powered assessment systems to automatically evaluate written responses, providing immediate feedback and reducing teachers’ workload (Chan, 2023). Meanwhile, AI chatbots such as Socratic by Google assist students in solving math and science problems, promoting self-directed learning and problem-solving skills (Yang & Wang, 2023).

Despite its benefits, AI-powered learning personalization has limitations. While AI can adapt content based on student performance, it struggles with contextual learning, emotional intelligence, and dynamic adaptation to students’ changing cognitive and emotional needs (Kramer & Jafarian, 2024). Unlike human teachers, AI cannot recognize nuanced social cues, provide emotional support, or adjust lessons in response to real-time student feedback. Additionally, AI models may reinforce biases if trained on narrow or unrepresentative datasets, leading to inequitable learning experiences (Rasulberdiyevna, 2024).

Evidence of AI’s effectiveness in improving learning outcomes is supported by case studies. Research conducted in China’s AI-enhanced classrooms found that students using Squirrel AI adaptive learning platforms improved their math performance by 30% compared to traditional classroom instruction (Tirpan, 2024). Another study on AI-powered virtual tutors in the U.S. demonstrated that students using AI-powered learning feedback systems scored 20% higher in reading comprehension tests than those relying solely on textbook-based learning (Salimi & Hajinia, 2024). These findings underscore AI’s potential to enhance educational outcomes but also highlight the need for human oversight and blended learning approaches to mitigate AI’s limitations.

AI has the power to create personalized learning experiences through data analysis and adaptive algorithms. Adaptive learning systems can identify individual student needs and tailor learning content to improve educational outcomes (Tan et al., 2024). Results show that AI can significantly reduce the administrative burden on teachers through automated tools for planning and assessment. Technologies such as NLP have been used to grade complex assignments such as essays and projects (Cheng et al., 2024). AI has the potential to improve access to education for resource-limited communities. AI-based tools, such as virtual tutors, can provide access to quality education even for those living in isolated areas or with a shortage of qualified teachers (Abbas, 2024).

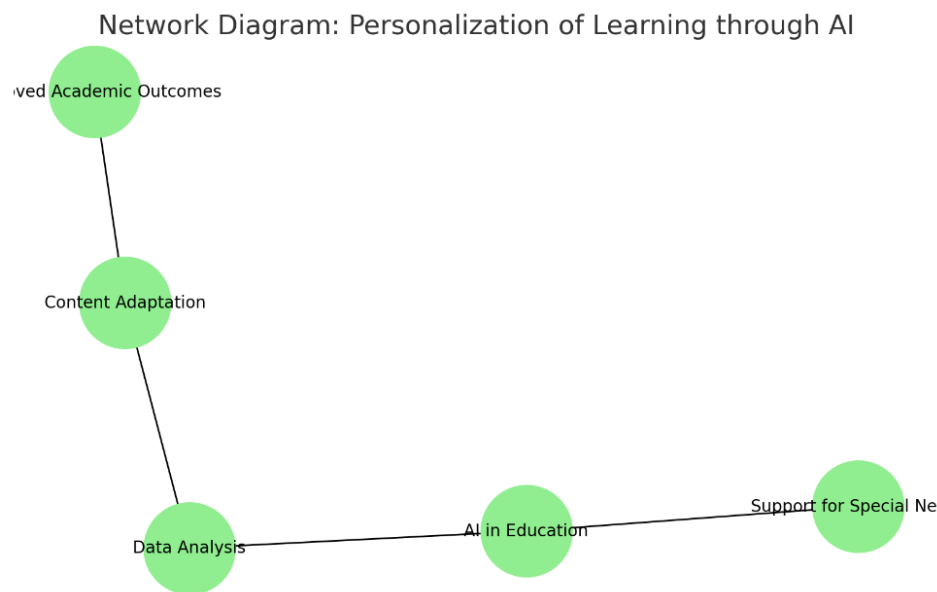


Figure 1. Network graph

This is a network diagram illustrating the connections between the key components of AI-powered learning personalization. At the center is "AI in Education," which drives processes like "Data Analytics," which leads to "Content Customization," and then improves "Better Academic Outcomes" and provides "Special Needs Support."

The diagram visualizes how AI impacts the personalization of learning, showing the key connections between components that improve academic outcomes and support for students with special needs. The main node in the diagram, "AI in Education," represents the central technology that supports the personalization process. AI serves as the foundation for analysing data, adapting content, and creating personalized learning opportunities for students. Technologies such as adaptive algorithms and data mining are key to enabling this transformation. Data analytics is one of the core processes of AI, which involves collecting and processing information about student performance and behaviour. This analysis helps identify the specific needs of each student. For example, a student who struggles with math can receive personalized exercises to improve core topics. The results of the data analysis are used to create customized content. This content addresses the individual needs of students, providing materials that are tailored to their pace and learning style. For example, high-achieving students can receive more challenging materials, while those who struggle receive additional support. Customizing content leads to improved academic outcomes. Students who receive personalized materials benefit from a more effective and engaging learning process, increasing their skills and confidence. The study showed that students in AI-powered learning classrooms show significant improvements in their performance compared to traditional methods. AI also helps students with special needs by providing personalized tools and resources, such as virtual tutors and platforms that improve access to education. For example, AI-based applications can help students with visual impairments by converting text to audio, or those with physical disabilities with interactive tools. The diagram highlights the connections between the main components of AI in education. AI's ability to analyze data, adapt content, and address the specific needs of students creates a personalized learning process. This not only improves academic outcomes but also supports students with special needs, providing an inclusive and effective approach to education.

### *Risks and Challenges of AI in Education*

One of the most significant risks associated with the use of AI in education is the invasion of student privacy. AI technologies rely on detailed analysis of personal data, including academic performance, student behaviors, and demographic information. This data is often sensitive and requires careful storage and management. Risks include data leakage or its use for unauthorized purposes, such as marketing or commercial analysis, which undermines ethics and trust between educational institutions and students. To address these challenges, the literature suggests implementing strong data protection policies, restricting access, and using technologies that provide transparency and security.

The increasing integration of AI in education has brought numerous benefits, such as personalized learning, automated assessment, and improved accessibility. However, alongside these advantages, several ethical concerns must be addressed, including bias in AI algorithms, teacher dependency on AI, student over-reliance, lack of algorithm transparency, and long-term psychological effects. These challenges must be carefully managed to ensure that AI enhances, rather than hinders, education.

AI systems rely on vast datasets to function effectively, but these datasets often reflect societal biases, leading to unfair advantages or disadvantages for certain student groups. Research indicates that AI-powered learning grading systems may favor students from higher-income backgrounds while penalizing students from marginalized communities (Baker & Hawn, 2024). Similarly, facial recognition tools used for student engagement tracking are less accurate for students of color, increasing the risk of misclassification and unfair treatment (Zhao et al., 2023).

To mitigate AI bias, institutions should implement bias audits and ensure that AI models are trained on diverse and representative datasets. Additionally, human oversight should be integrated into AI-powered learning decision-making to prevent algorithmic discrimination in education.

AI plays a valuable role in assisting educators by automating grading, lesson planning, and administrative tasks. However, excessive reliance on AI can reduce teachers' ability to make independent assessments and weaken their pedagogical decision-making. According to Anding (2024), AI-powered learning grading systems, while efficient, may cause educators to trust AI-generated evaluations without critically reviewing students' work themselves. Additionally, AI-generated lesson plans may prioritize efficiency over depth, reducing teachers' ability to tailor lessons based on student engagement and creativity (Kramer & Jafarian, 2024).

To prevent over-reliance, AI should be used as a support tool rather than a replacement for teacher judgment. Schools should implement AI literacy programs to help educators integrate AI while maintaining their role as decision-makers in the learning process.

While AI tools provide quick solutions and personalized guidance, excessive use of AI in education can diminish students' problem-solving abilities and reduce independent thinking. Studies have shown that students who frequently use AI-powered writing tools such as ChatGPT and Grammarly may become overly reliant on automated corrections, limiting their ability to develop original writing and analytical skills (Pratiwi et al., 2023). Likewise, AI-powered tutoring systems, while effective in assisting students, may discourage them from developing problem-solving strategies on their own (Tan et al., 2024).

## The Risks and Potential of AI in Education

To ensure that AI enhances learning rather than replaces it, educators should encourage research-based assignments, collaborative learning, and hands-on problem-solving exercises. AI should be integrated as a complementary tool, fostering curiosity and self-directed learning rather than passive dependency.

A major concern in AI-powered learning education is the lack of transparency in AI decision-making, often referred to as the “black box” problem. AI models generate recommendations and assessments without clear explanations of their decision-making process, making it difficult for teachers and students to challenge AI-generated outcomes (Chris et al., 2024).

For example, AI-powered grading tools often assign scores to students’ essays based on pattern recognition and linguistic structures, but without explaining why certain responses receive higher or lower marks. Similarly, AI-powered learning student assessment platforms may predict academic performance risks without providing detailed reasoning behind their evaluations (Salimi & Hajinia, 2024).

To address these issues, developers should design explainable AI models that provide clear justifications for decisions. Institutions should also implement ethical AI policies requiring human oversight and the ability to override AI-powered learning assessments when necessary.

AI-powered learning education has the potential to impact student motivation, creativity, and emotional well-being in the long term. Research suggests that students who frequently rely on AI-generated responses may develop a reduced sense of achievement, leading to lower motivation for independent learning (Owan et al., 2023). Additionally, AI’s role in automating feedback and grading may diminish students’ self-assessment skills, making them overly dependent on external validation rather than developing confidence in their abilities (Belecario, 2024).

To counteract these effects, educators should create a balanced learning environment where AI supports but does not replace teacher feedback and peer interactions. Encouraging students to engage in discussions, debates, and creative projects can help maintain intrinsic motivation and cognitive development.

To address these challenges, schools, universities, and policymakers should implement clear guidelines for responsible AI use. The following recommendations can help balance AI’s potential while minimizing ethical risks:

- **Bias Audits & Fair AI Training** – AI models should undergo regular audits to detect algorithmic bias, and AI datasets should be diverse and representative to prevent discrimination.
- **Teacher AI Literacy Programs** – Educators should receive training on AI tools, ensuring they can use AI responsibly without replacing their own judgment.
- **Balanced AI Use for Students** – AI should be integrated in ways that support critical thinking and independent learning, rather than replacing cognitive skills.
- **Transparent AI Systems** – Developers should design explainable AI models that provide clear justifications for their decisions, ensuring accountability.
- **Regulatory Compliance & AI Ethics Policies** – Schools and universities should align with UNESCO’s AI in Education Guidelines and GDPR’s data protection framework to promote ethical AI use.

**Table 1. Risks and Preventive Measures**

Risk	Description	Preventive Measures
Invasion of privacy	Data can be leaked or misused	Implementing strong data protection policies
Unauthorized use	Use of data for marketing or other purposes	Restricting access and regulating data use

Table 1 presents the main risks identified in the use of AI in education and the preventive measures to address them. Each risk is accompanied by a clear description and a specific preventive measure to minimize the negative impacts. The primary risk is a privacy breach related to the possibility that students’ data may be leaked or misused by unauthorized parties. In the context of AI, data analysis is essential for personalizing learning, but this can result in privacy breaches when the data is not adequately protected. To address this risk, educational institutions are recommended to implement strong data protection policies. These include encrypting information, restricting access to data, and developing procedures to handle potential security breaches.

Another risk is the unauthorized use of data for various purposes, such as marketing or commercial analysis, which is another concern. Instead of being used to improve education, data can be exploited for commercial gain, undermining the ethics of using AI. To prevent this situation, institutions must limit access to data and regulate its use. Clear policies on the use of data and training of staff on their ethical management are essential.

On the other hand, AI has the potential to significantly improve education, but access to these benefits is not equal for all institutions and regions. In developed countries, most educational institutions have the opportunity to integrate advanced AI technologies, taking advantage of the personalization of learning and automation of processes. So, in developing countries or communities with limited

resources, the lack of technological infrastructure and financial resources creates a deep gap. This inequality not only limits access to AI but also deepens existing differences in education.

Among the most discussed challenges in the literature is the technological dependency that can be created through the use of AI in education. Students and teachers, by relying heavily on technology, can reduce their interpersonal interaction and their ability to solve problems independently. This phenomenon can affect the development of social skills, creativity, and critical thinking. In addition, the use of AI raises ethical issues, including the transparency of decisions made by technology, fairness in the way student data is handled, and the social impact of new technologies.

### *Discussion on Balancing Potentials and Risks*

The use of AI in education offers a wide range of potential but is also accompanied by risks and challenges. SWOT analysis (ie., strengths, weaknesses, opportunities, and threats) is a useful method for balancing the benefits and challenges, helping to identify aspects that require attention to ensure a successful and ethical integration of AI in education. The following table presents a structured SWOT analysis for this purpose:

The integration of AI in education presents vast opportunities for personalized learning, administrative efficiency, and improved accessibility. However, its successful and ethical implementation requires clear governance policies, teacher training, hybrid learning strategies, and infrastructure improvements to prevent inequalities and ethical risks.

Several global policies have been introduced to regulate AI's use in education. UNESCO's AI in Education Guidelines emphasize the importance of data privacy, fairness, and teacher training, ensuring AI is used ethically and inclusively (UNESCO, 2023). Similarly, the European Union's AI Act classifies AI in education as high-risk, requiring strict transparency and accountability measures (European Commission, 2024).

In the United States, the Blueprint for an AI Bill of Rights focuses on algorithmic fairness and data protection, ensuring student data is used responsibly. Meanwhile, China has developed government-controlled AI policies that regulate AI use in education to align with national education objectives (Yang & Wang, 2023).

To comply with these regulations, educational institutions should establish AI ethics committees to oversee data protection, fairness in AI-powered learning assessments, and equitable access to AI-enhanced education. For AI to be effectively integrated into education, teachers must be adequately trained to understand and manage AI-powered tools. However, many educators lack AI literacy, limiting their ability to incorporate AI in a way that enhances rather than replaces traditional teaching methods (Kramer & Jafarian, 2024).

Training programs should focus on helping teachers use AI for assessments, lesson planning, and personalized learning while maintaining pedagogical control. Additionally, AI literacy courses should teach educators how to interpret AI-generated insights and ensure that AI-powered learning recommendations align with educational goals.

Countries such as Finland, Singapore, and South Korea have already implemented nationwide AI training programs for teachers, equipping them with the necessary skills to integrate AI effectively in classrooms (Ng et al., 2024). Expanding such initiatives worldwide will help educators use AI as a supportive tool rather than a replacement for their professional judgment.

AI should complement rather than replace educators. A hybrid learning approach ensures that AI-powered learning instruction is balanced with teacher-led engagement, preserving the human aspects of education, such as creativity, critical thinking, and social interaction.

Blended learning models allow AI to automate grading, provide adaptive learning experiences, and analyze student progress, while teachers focus on mentoring, discussion, and interactive learning. Research has shown that students perform best when AI-powered learning assessments are combined with direct teacher feedback (Salimi & Hajinia, 2024).

Finland has successfully adopted a hybrid model by integrating AI tools such as Eduten for personalized learning, while ensuring teachers remain the primary facilitators of education. This approach allows AI to enhance education without diminishing the role of human educators.

Despite AI's potential to improve education, many low-income schools and developing regions lack the infrastructure to support AI-powered learning. The digital divide is a major concern, as students in wealthier schools benefit from AI-powered resources, while those in underfunded institutions struggle with outdated learning tools (Rasulberdiyevna, 2024).

Challenges include lack of high-speed internet, AI-compatible devices, and costly AI software licenses, making AI inaccessible to many schools. Additionally, the absence of AI training programs for educators in developing regions further widens the gap between schools with advanced AI adoption and those without access.

To address this issue, several global initiatives have been launched. UNESCO's AI for All Program provides free AI-powered learning tools to underprivileged communities, while Google's AI in Education Grants help fund AI-powered learning education programs in low-income schools. Other efforts, such as Deep Learning Indaba, promote AI literacy and digital expansion in Africa. Governments and institutions must invest in AI infrastructure, promote open-source AI tools, and create affordable AI solutions to ensure that all students benefit from AI-enhanced learning, regardless of their socio-economic background.



### *SWOT Analysis for the Integration of Artificial Intelligence in Education*

To assess the impact of artificial intelligence (AI) in the education sector in a balanced way, a SWOT (Strengths, Weaknesses, Opportunities and Threats) analysis was used. This method helps identify internal strengths, internal challenges, and external factors that present opportunities or threats to the successful adoption of AI in education.

**Table 2. SWOT Analysis for AI in Education**

Strengths	Weaknesses	Opportunities	Threats
Personalization of learning	Lack of technological expertise among staff	Development of personalized approaches for all	Privacy breaches and data security
Automation of assessment and management	High implementation costs	Improved access for isolated communities	Technological access inequality
Support for students with special needs	Dependence on technological infrastructure	Global standards for education	Ethical concerns and unauthorized data use

#### Strengths

One of the greatest advantages of AI in education is the personalization of learning. Adaptive systems, supported by advanced algorithms, enable each student to follow a learning path tailored to their needs, pace, and style. This approach not only improves the educational experience, but also helps students achieve higher academic results (Tan et al., 2024). Similarly, the automation of assessment and management processes – through natural language processing and AI platforms – reduces the burden on teachers, increasing institutional efficiency. Finally, AI technology can serve as an extraordinary support for students with special needs, by providing assistive devices such as voice readers, language translation software, or personalized interfaces.

#### Weaknesses

Despite the great benefits, the implementation of AI faces several inherent obstacles. One of them is the lack of technological expertise among educational staff, which limits the effective implementation of these technologies in teaching environments (Erdemir & Coşkun, 2024). The high cost of implementing the necessary infrastructure for AI – including equipment, licenses and technical maintenance – presents another serious challenge, especially for public institutions or those in developing countries. Dependence on technology can also create an environment where interpersonal interaction is reduced and students become vulnerable to technical failures or service interruptions.

#### Opportunities

AI technologies create a wide range of opportunities for improving education globally. For example, the use of automated systems for distance learning enables access for isolated or disadvantaged communities, making education more inclusive and equitable (Abbas, 2024). The development of AI can also contribute to the creation of global standards for education, harmonizing the way assessment and content are delivered across schools and universities. Furthermore, technology can help teachers develop professionally, through data analysis and personalized feedback to improve their teaching practices.

#### Threats

Among the greatest risks is the violation of data privacy and security. AI requires continuous processing of students' personal and academic information, raising concerns about the security and unauthorized use of this data (Anding, 2024). Another threat is the inequality in access to technology, which can further widen the gap between institutions with abundant resources and those facing a lack of funds and infrastructure. Finally, ethical issues and misuse of AI, including automated decision-making without transparency and manipulation of data for commercial purposes, pose significant risks to the integrity of education.

## DISCUSSIONS

AI offers significant opportunities for transforming education and increasing inclusion, efficiency, and quality of education. Researchers have argued that AI can help personalize the learning experience through technologies such as data analytics and adaptive systems (Belecario, 2024). This personalization not only increases student engagement but also improves academic outcomes. Furthermore, AI has a particular impact on STEM (Science, Technology, Engineering, Mathematics) fields, increasing student engagement and improving their problem-solving skills (Aque, 2024). This technology also helps in global access to education, providing opportunities for isolated communities and those with limited resources (Kramer & Jafarian, 2024).

However, the integration of AI in education faces several fundamental challenges. One of the main issues is data privacy and protection. Researchers have highlighted that the use of students' data to personalize learning can result in privacy violations and unauthorized use of this data (Rasulberdiyevna, 2024). Another important challenge is the lack of training for teachers, which hinders the effective implementation of AI technologies. Researchers note that teachers need in-depth training to understand and

ethically use AI-powered learning systems (Anding, 2024). Furthermore, the technological gap between developed and developing countries poses a major obstacle to global access to AI technologies (Tirpan, 2024).

To successfully balance the potential and challenges of AI in education, it is necessary to develop comprehensive policies and sustainable strategies. Researchers suggest using an ethical approach to the design of AI technologies, which includes transparency in the use of data and the creation of mechanisms to protect the privacy of students (Bacalso, 2024). Similarly, investments in technological infrastructure and the development of training programs for teachers are essential to maximize the benefits of AI and minimize its risks (Salimi & Hajinia, 2024).

### CONCLUSION AND IMPLICATIONS

AI is transforming the way education is developed and perceived in the modern era. This study highlighted the benefits, challenges, and opportunities that AI offers in this field, emphasizing that its integration has the potential to fundamentally change traditional learning and teaching processes. The findings indicate that AI facilitates the personalization of the learning process, enabling the creation of unique and tailored educational experiences for each student. Through adaptive learning systems and AI-based tools, students gain immediate access to personalized resources and recommendations, which are dynamically adjusted based on individual learning needs and progress. Additionally, AI enhances efficiency in education by automating administrative tasks, thereby reducing the workload on teachers and allowing them to focus on instructional strategies and student engagement. This technology not only improves learning outcomes but also fosters a more efficient and student-centred educational environment.

However, the widespread use of AI raises significant concerns, particularly regarding data privacy and equitable access to technology. The lack of technological infrastructure and adequate knowledge of the use of AI is another challenge for many educational institutions, especially in developing countries. Furthermore, the excessive use of AI can lead to technological dependency and reduce interpersonal interaction in the learning environment. To ensure the successful and ethical use of AI, it is necessary for educational institutions to establish clear policies for data protection and to ensure the transparency of the technology. Investing in infrastructure, training teachers, and developing an inclusive approach to technology are essential to maximize the benefits of AI while minimizing risks.

The implications of AI in education are both theoretical and practical, shaping learning models, teaching methodologies, policy frameworks, and digital accessibility. Theoretically, AI aligns with constructivist learning theories and adaptive learning models, enhancing personalized education but raising concerns about over-reliance on automation and reduced social-emotional learning. Practically, AI improves teaching efficiency, personalized assessments, and predictive analytics, yet challenges remain in data privacy, algorithmic bias, and unequal access to AI-powered education. To ensure ethical and effective AI integration, institutions must adopt teacher AI literacy programs, robust AI governance frameworks, hybrid learning models, and infrastructure investments to bridge the digital divide and promote inclusive, responsible AI use in education.

### LIMITATIONS AND FUTURE RESEARCH

This study offers a structured overview of AI's impact on education, yet several limitations must be acknowledged. First, the research relies entirely on secondary literature and lacks empirical data from teachers, students, or administrators, limiting its practical insights. Second, the focus on studies published after 2019, while ensuring relevance, may overlook earlier foundational research. Third, despite applying a systematic approach, some interdisciplinary perspectives—especially on ethics, pedagogy, and policy—may be underrepresented due to selection bias.

Future research should prioritize empirical studies that engage directly with educational stakeholders to assess real-world experiences with AI. Comparative research across diverse economic and regional contexts is also needed to explore inequalities in access and implementation. Longitudinal studies could help understand the long-term effects of AI on learning outcomes, student autonomy, and teacher roles. Finally, interdisciplinary collaboration will be essential for designing AI systems that are not only effective but also ethical, inclusive, and transparent.

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